

SUPR 50L

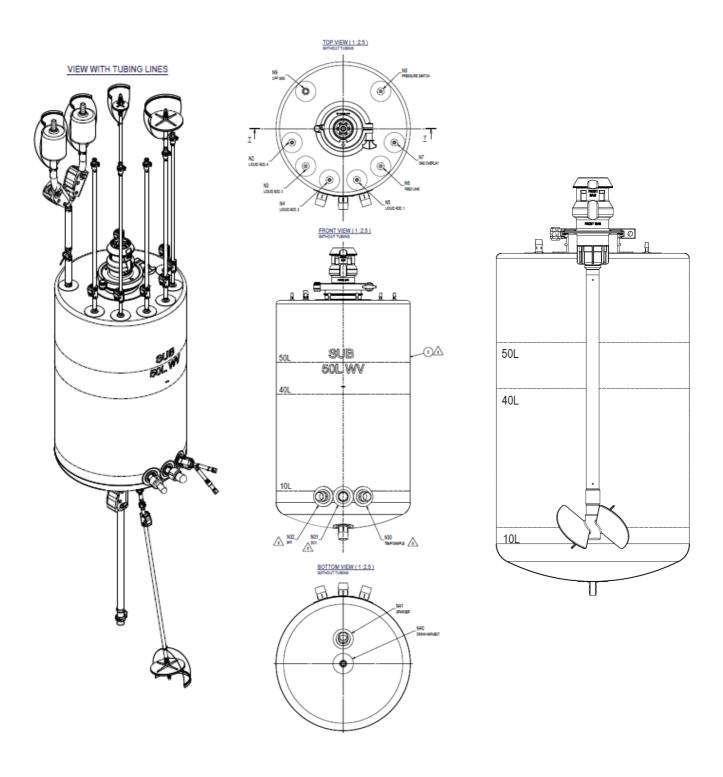
Single-use bioreactor for Cell Culture applications



Data Sheet

Product: SUPR 50L

Bag drawings:



Specifications

| Physical characteristics | |
|--------------------------|-----------------------------|
| Holder Dimensions | 1748 x 484 x 596 mm |
| Weight | 99 kg (1 bioreactor holder) |
| Bottom | Dished bottom |
| Total volume | 71 L |
| Working volume | 10-50L |
| H/D ratio total volume | 1.7 |
| H/D ratio at max WV | 1.24 |
| Impeller type | Marine |
| Impeller diameter | 152 mm |
| Sparger type | Drilled hole sparger |

| Operating conditions | |
|----------------------|---|
| Working temperature | 5 – 60 °C |
| Storage temperature | -80 – 45 °C |
| Design pressure | 50 mbarg recommended |
| kLa | 9 h^{-1} (gassing: 0.1 VVM, agitation: 1 m/s (120 rpm) and 37 °C) |
| Mixing time | ~5 seconds |
| Heating time | 2.4 min / °C |

| Connections | Internal diameter | Material | Connector | Tubing length |
|-----------------|--|--------------------|---------------|------------------|
| Addition 1 | 6.4 mm (1/4"ID) | SANITECH STHT-C | CPC MPC | 500 mm |
| Addition 2 | 6.4 mm (1/4"ID) | SANITECH STHT-C | CPC MPC | 500 mm |
| Addition 3 | 6.4 mm (1/4"ID) | SANITECH STHT-C | CPC MPC | 500 mm |
| Addition 4 | 6.4 mm (1/4"ID) | SANITECH STHT-C | CPC MPC | 500 mm |
| Feed Line | 6.4 mm (1/4"ID) | SANITECH STHT-C | CPC MPC | 500 mm |
| Gas sparger | 6.4 mm (1/4"ID) | SANITECH STHT-C | 0.2 µm filter | 500 mm |
| Gas overlay | 6.4 mm (1/4"ID) | SANITECH STHT-C | 0.2 µm filter | 500 mm |
| Gas outlet | 12.8 mm (1/2"ID) | SANITECH STHT-C | 0.2 µm filter | 450 mm |
| Pressure Switch | 6.4 mm (1/4"ID) | SANITECH STHT-C | 0.2 µm filter | 500 mm |
| Ports | 1 X Sample port + Temperature pocket 1 X Single Use Optical DO sensor InSUS 607 Mettler Toledo | | | |

| Special | 1 X Single Use pH sensor InSUS 310 Mettler Toledo 1x Drain to Bottom port with CPC MPX 3/4" connector | | | |
|-----------------|--|---------------|---|---------------|
| Connections | Internal diameter | Material | Connector | Tubing length |
| Addition 1 | 6.4 mm (1/4"ID) | E8402 | CPC MPC | 500 mm |
| Addition 2 | 6.4 mm (1/4"ID) | E8402 | CPC MPC | 500 mm |
| Addition 3 | 6.4 mm (1/4"ID) | E8402 | CPC MPC | 500 mm |
| Addition 4 | 6.4 mm (1/4"ID) | E8402 | CPC MPC | 500 mm |
| Feed Line | 6.4 mm (1/4"ID) | E8402 | CPC MPC | 500 mm |
| Gas sparger | 6.4 mm (1/4"ID) | E8402 | 0.2 μm filter (D=90mm) | 500 mm |
| Gas overlay | 6.4 mm (1/4"ID) | E8402 | 0.2 µm filter (D=90mm) | 500 mm |
| Gas outlet | 12.8 mm (1/2"ID) | E8402 | SKV (SKVUE020S4H4HN) | 450 mm |
| Pressure Switch | 6.4 mm (1/4"ID) | E8402 | Connector Kleenpak Presto SC 1/4" HB | 500 mm |
| Ports | 1 X Sample port + Temperature pocket 1 X Single Use Optical DO sensor InSUS 607 Mettler Toledo 1 X Single Use pH sensor InSUS 310 Mettler Toledo 1x Drain to Bottom port with CPC MPX 1/2" connector | | | |
| Special | וא טומווו נט טטננטווו | POIL WILLI CE | C IVIF X 1/2 CONTINECTOR | |

| Material specifications | |
|-------------------------|---------------------------|
| Vessel (Bag) | LDPE/EVOH/PA |
| Impellor assembly | PA12/PVDF |
| Coating | Vapor polished |
| Tubing | STHT-C |
| Lipseal | FPM |
| End cap | Silicone |
| O-rings | Silicone |
| _ | |
| Sterilization | >25 kGv Gamma irradiation |

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